

**For Commercial and Industrial Applications**

Job Name \_\_\_\_\_

Contractor \_\_\_\_\_

Job Location \_\_\_\_\_

Approval \_\_\_\_\_

Engineer \_\_\_\_\_

Contractor's P.O. No. \_\_\_\_\_

Approval \_\_\_\_\_

Representative \_\_\_\_\_

**LEAD FREE\*****Models OF744-10, OF844-12, OF948-16,  
OF1054-20 and OF1252-30**  
**OneFlow® Anti-Scale System****Connection Sizes: ¾", 1" and 1¼" (20, 25,  
32mm)****Flow Rates: 10 gpm to 30 gpm (38 lpm to 144 lpm)**

The OneFlow® Anti-Scale System provides protection from scale formation on internal plumbing surfaces. The OneFlow® system may be installed at the point-of-entry to a building to treat both hot\* and cold water, or it can be located directly before a water heater, boiler, or other hot water-using device that requires protection from the ill effects of hard water.

OneFlow® prevents scale by transforming dissolved hardness minerals into harmless, inactive microscopic crystal particles. These crystals stay suspended in the water and are passed to drain, thereby having a greatly reduced ability to react negatively like dissolved hardness does. The system requires very little maintenance, no backwashing, no salt, and no electricity. Typical hardness problems, especially build-up of scale in pipes, water heaters, boilers and on fixtures are no longer a concern.

OneFlow® is not a water softener or a chemical additive (like anti-scalants or sequestrants). It is a scale prevention device with proven third party laboratory test data and years of successful residential and commercial applications. OneFlow® is the one water treatment device that effectively provides scale protection and is a great salt-free alternative to water softening (ion exchange) or scale sequestering chemicals.

**Features**

- Chemical free scale prevention and protection – converts hardness minerals to harmless, inactive microscopic crystals making OneFlow® an effective alternative technology to a water softener for the prevention of scale due to water hardness
- Virtually maintenance free – No salt bags or other chemicals to constantly add
- No control valve, no electricity and no wastewater
- Uses environmentally friendly technology
- Improves efficiency of all water using appliances – both hot\* and cold

**NOTICE**

\* For hot water applications where water temperature is 100°F – 140°F (38°C – 60°C), please consult ES-OneFlow-HotWater



OF744-10 OF844-12 OF948-16 OF1054-20 OF1252-30



WQA Certified against NSF/ANSI Standard 61 and 372 for Lead Free.

- Simple sizing & installation – all you need to know is pipe size and the peak flow rate
- Perfect system for towns or communities where water softeners are banned or restricted
- OneFlow® does not remove minerals or add sodium to the water supply
- OneFlow® can be installed as a pre-treatment to reverse osmosis (OneFlow® should be the last stage in treatment unless a point-of-use system is being used downstream.)

\*The wetted surface of this product contacted by consumable water contains less than 0.25% of lead by weight.

Watts product specifications in U.S. customary units and metric are approximate and are provided for reference only. For precise measurements, please contact Watts Technical Service. Watts reserves the right to change or modify product design, construction, specifications, or materials without prior notice and without incurring any obligation to make such changes and modifications on Watts products previously or subsequently sold.

**WATTS®**

## Models

Model	Maximum Flow Rate	Connection Sizes
OF744-10	10 gpm (38 lpm)	¾", 1" or 1¼" (19, 25, 32mm)
OF844-12	12 gpm (45.4 lpm)	¾", 1" or 1¼" (19, 25, 32mm)
OF948-16	16 gpm (60.8 lpm)	¾", 1" or 1¼" (19, 25, 32mm)
OF1054-20	20 gpm (76 lpm)	¾", 1" or 1¼" (19, 25, 32mm)
OF1252-30	30 gpm (114 lpm)	¾", 1" or 1¼" (19, 25, 32mm)

## Connection Options

¾" and 1" Sweat (19 and 25mm)

1" and 1¼" Plastic MPT (25 and 32mm)

## Replacement Media

OF744RM	Media should be replaced every 3 years
OF844RM	Media should be replaced every 3 years
OF948RM	Media should be replaced every 3 years
OF1054RM	Media should be replaced every 3 years
OF1252RM	Media should be replaced every 3 years

## Specifications

A OneFlow® scale prevention system shall be installed on the main water service pipe just after it enters the building, but after other whole building water safety devices (backflow preventers or pressure reducing valves), to effectively address water hardness concerns. A system may also be installed further downstream to protect specific equipment or areas within a plumbing system. The system shall be plumbed with a bypass valve to allow isolation of tank(s) and to allow the bypass of untreated water usage in the event that service or media replacement be necessary. The installation area should be suitable in size for the tank(s) to be serviced without encumbrance and sit upright on a flat level surface.

The system must not require additional wastewater to backwash, flush, or regenerate once put into service. The system shall not require any chemical additives and shall not require electricity for operation.

### NOTICE

Not for use on closed loop systems.

## Feed Water Chemistry Requirements

pH	6.5-8.5
Hardness (maximum)	75 grains (1282 ppm CaCO <sub>3</sub> )
Water Pressure	15psi to 100psi (1.03 bar to 6.9 bar)
Temperature	40°F to 100°F (5°C to 38°C)*
Free Chlorine	< 2 ppm
Iron (maximum)	0.3 ppm*
Manganese (maximum)	0.05 ppm*
Copper	1.3 ppm**
Oil & H <sub>2</sub> S	Must be Removed Prior to OneFlow
Silica (maximum)	20 ppm***

### NOTICE

Water known to have heavy loads of dirt and debris may require pre-filtration prior to OneFlow.

### NOTICE

\*Iron and Manganese  
Just as with conventional water softening media, OneFlow® media needs to be protected from excess levels of certain metals that can easily coat the active surface, reducing its effectiveness over time. Public water supplies rarely, if ever, present a problem, but if the water supply is from a private well, confirm that the levels of iron (Fe) and manganese (Mn) are less than 0.3 mg/L and 0.05 mg/L, respectively.

### WARNING

#### \*\*Copper

Pursuant to the EPA drinking water standards, the copper concentration permitted is up to 1.3 ppm. Typically originating from new copper plumbing, high levels of copper can foul OneFlow media. For applications with copper concentration greater than 1.3 ppm, please contact Watts Pure Water Technical Service at 1-800-224-1299. To further minimize any problem with excess copper, avoid applying excessive flux on the inner surfaces of the pipe and use a low-corrosivity water soluble flux listed under the ASTM B813 standard.

### NOTICE

#### \*\*\*Silica

OneFlow® media does not reduce silica scaling. While silica tends to have a less significant effect on scale formation than other minerals, it can act as a binder that makes water spots and scale residue outside the plumbing system difficult to remove. This 20 ppm limitation is for aesthetic purposes.

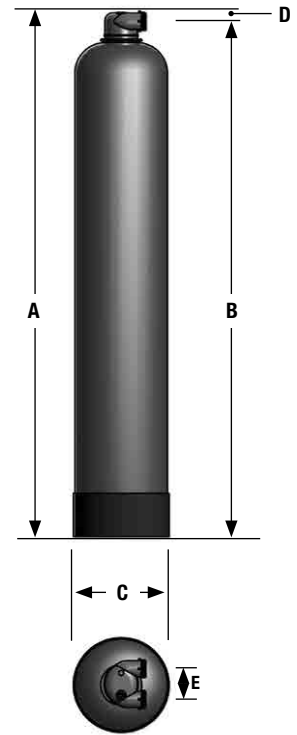
## Standards

Independent scientific testing has confirmed Template Assisted Crystallization (TAC) technology provides scale reduction of over 95+%. Testing was conducted under protocol based on DVGW W512 test to access control of scale formation.

## Dimensions

Model	Dimensions									
	A		B		C		D		E	
	<i>in.</i>	<i>mm</i>	<i>in.</i>	<i>mm</i>	<i>in.</i>	<i>mm</i>	<i>in.</i>	<i>mm</i>	<i>in.</i>	<i>mm</i>
OF744-10	48½	1232	46	1168	7	178	2½	64	3	76
OF844-12	48½	1232	46	1168	8	203	2½	64	3	76
OF948-16	52½	1334	48	1219	9	229	2½	64	3	76
OF1054-20	59½	1511	57	1448	10	254	2½	64	3	76
OF1252-30	56½	1435	54	1372	12	305	2½	64	3	76

The overall height and the height of the fitting varies due to material variations and assembly tolerances. Please allow additional clearances above the tank for making connections.



## Peak Flow Rates — Weights

	OF744		OF844		OF948		OF1054		OF1252	
*Maximum Flow	10 gpm	37.8 lpm	12 gpm	45.4 lpm	16 gpm	60.6 lpm	20 gpm	75.7 lpm	30 gpm	113.6 lpm
Dry Weight	22 lbs.	10.0 kgs.	25 lbs.	11.3 kgs.	29 lbs.	13.2 kgs.	35 lbs.	15.9 kgs.	43 lbs.	19.5 kgs.
Service Weight	80 lbs.	36.3 kgs.	97 lbs.	44.0 kgs.	129 lbs.	58.5 kgs.	168 lbs.	76.2 kgs.	235 lbs.	106.6 kgs.

\*Exceeding maximum flow can reduce effectiveness and void warranty.



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